

Three NO Days Glaze Techniques to Choose From

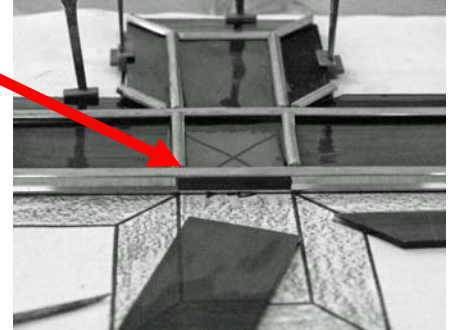
Hobby Cure Method (Glass Panel by Glass Panel Assembly)

Tool Required: Standard Heat Gun

Summary: The Hobby Cure Method of Assembly allows you to build your stained glass window glass panel by glass panel, heating as you go. **There is no special glass cutting required when using this method.**

1. Insert the NO Days Glaze into your metal came channel.
2. Insert your glass piece against the surface of the NO Days Glaze using your typical stop block/horseshoe nail setup.
3. Heat your glass piece along the length of where the glass meets the metal came for approximately 10 seconds (going back and forth).
4. When the NO Days Glaze turns from a "dull" to "shiny", further insert your glass into the NO Days Glaze.
5. Allow your glass to briefly cool while you move on to your next piece. When finished with your entire stained glass window, solder your joints.

To see a demonstration of the Hobby Cure Method, please visit www.nodaysglaze.com or call us toll free at 1-888-989-3832



Quick Cure Method (Build Entire Window and then Heat)

Tool Required: Standard Heat Gun

Summary: The Quick Cure Method of Assembly allows you to build and solder your entire window first and heat each length at the end.

1. Insert the NO Days Glaze into your metal came channel.
2. Cut your Glass to compensate for the thickness of the NO Days Glaze. **Each Edge** of your glass piece must be cut short by 1/32" (0.030")(0.76mm) so your overall length is short by 1/16" (0.060")(1.52mm). For example, **Diagram A** below represents cutting a piece of glass 12" x 12" (304.8mm x 304.8mm). **Diagram B** is a cross section of the glass, metal came, and NO Days Glaze (NDG) setup before heating.

Diagram A

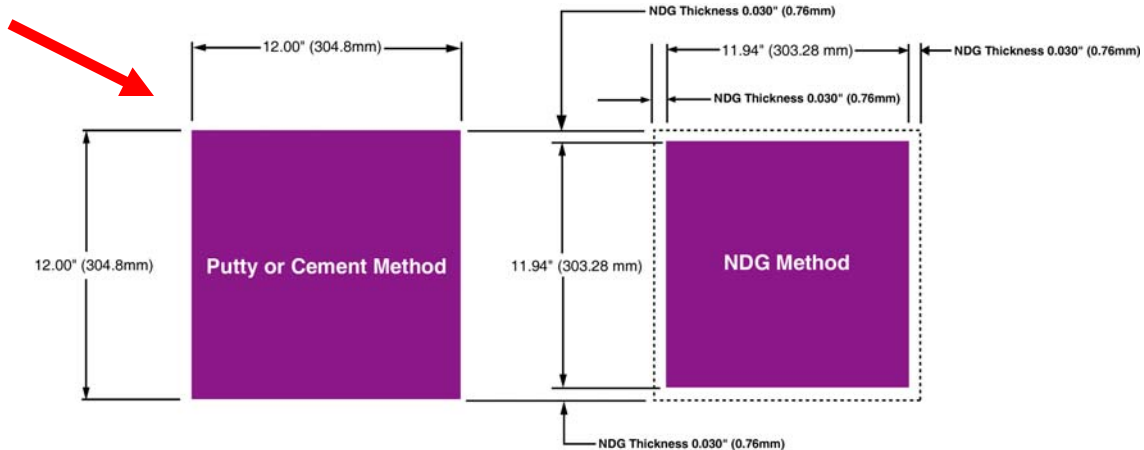
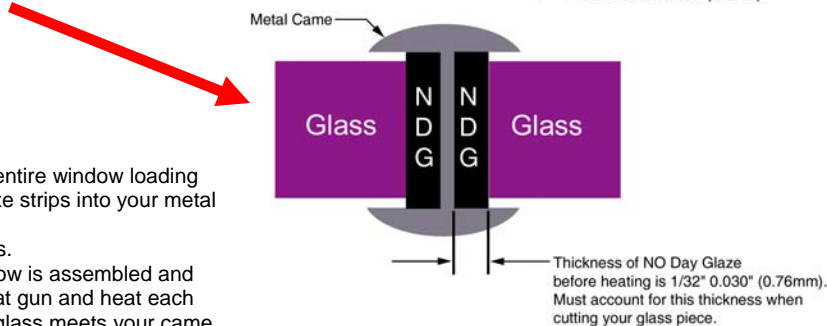


Diagram B



3. Assembly your entire window loading your NO Days Glaze strips into your metal came.
4. Solder your joints.
5. When your window is assembled and soldered, use a heat gun and heat each length where your glass meets your came. You must heat each length where you have a strip of NO Days Glaze.
6. Allow your stained glass window to briefly cool before you pick it up.

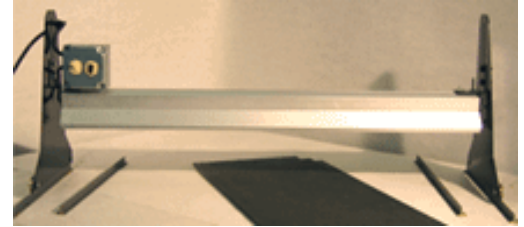


To see a demonstration of the Quick Cure Method, please visit www.nodaysglaze.com or call us toll free at 1-888-989-3832.

Professional FAST Cure Method

Tool Required: Sierra Professional Cure Station

Summary: The Professional FAST Cure Method of Assembly allows you to build and solder your entire window first and then heat multiple sections of your panel at once.



1. Insert the NO Days Glaze into your metal came channel.
2. Cut your Glass to compensate for the thickness of the NO Days Glaze. **Each Edge** of your glass piece must be cut short by 1/32" (0.030")(0.76mm) so your overall length is short by 1/16" (0.060")(1.52mm). For example, **Diagram A** below represents cutting a piece of glass 12" x 12" (304.8mm x 304.8mm). **Diagram B** is a cross section of the glass, metal came, and NO Days Glaze (NDG) setup before heating.

Diagram A

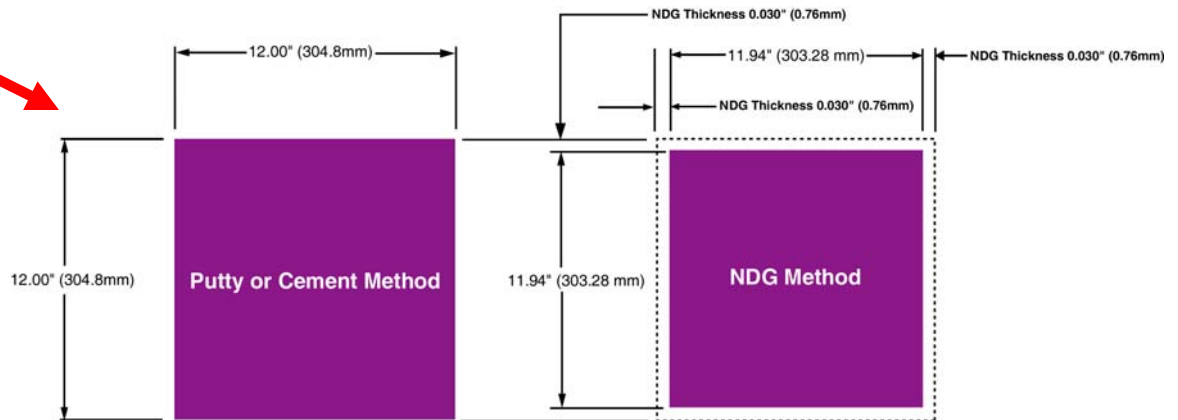
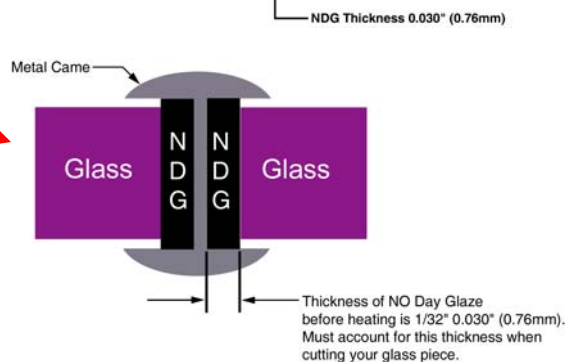


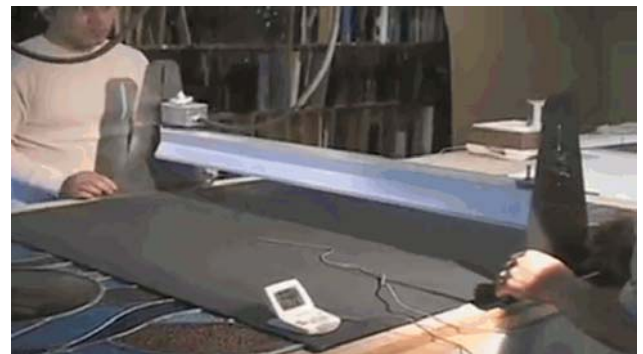
Diagram B



3. Solder your joints.
4. When your window is assembled and soldered, use the Sierra Professional Cure Station™ to heat multiple sections at one time.
5. Allow your stained glass window to briefly cool before you pick it up.

To see a demonstration of the Professional Fast Cure Method, please visit www.sierradomes.com/curingstation.

For more detailed information on the Sierra Professional Cure Station, please contact Sierra Domes at (209) 524-2310.



STREUTER
TECHNOLOGIES, INC.

Patent Pending
NO Days Glaze is a registered trademark of Streuter Technologies, Inc.
Sierra Professional Cure Station is a registered trademark of Sierra Domes, Inc.