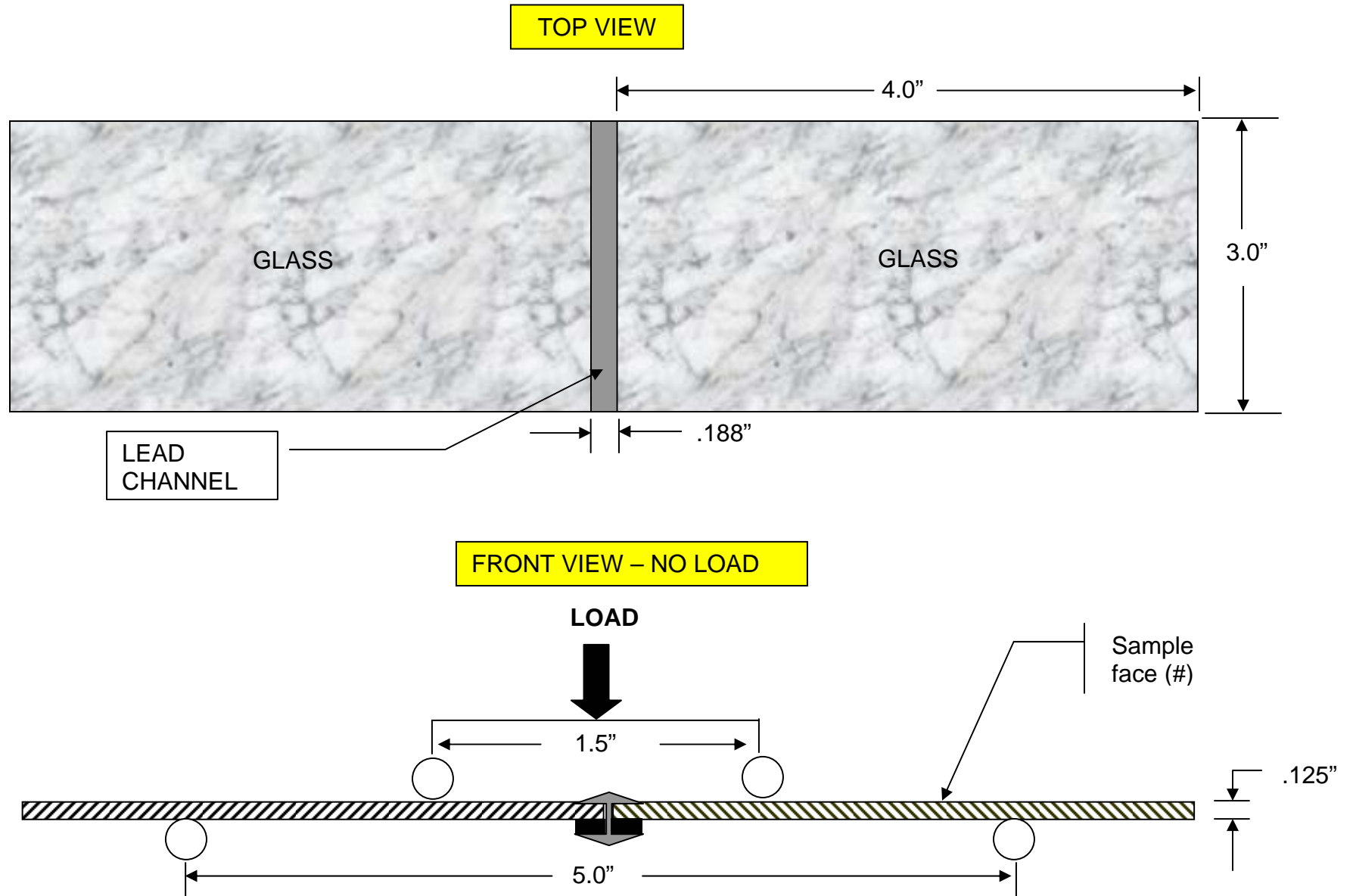


No Days Glaze Typical Properties

Property		Test method	Value	
			No Days Glaze	Competitor
Lap-Shear Strength Glass-to-Glass, ½" X 1" overlap		ASTM C-961-06 1/32" thick bond line	262 psi	N/a
		ASTM C-961-06 1/16" thick bond line	177 psi	N/a
Flexural Strength & Displacement (see figure 1)		ASTM D-790-03 5/32" Channel	610 psi	0 psi
		ASTM D-790-03 3/16" Channel	690 psi	
Hardness (Durometer) After 2hrs cure at RT		ASTM D 2240-05 Manual Method	80 – 90 Shore A	N/A
Viscosity (liquid) at 85 °C		ASTM D 3236-88	12,150 – 14,850 cps	N/A
Melt Point		ASTM D4497-94	68 – 73 °C	N/A
Thermal Outgassing Range: RT to 50 °C or 24hr under vacuum	Total Mass Loss (% TML)*	ASTM E595-93	0.138 %	<i>8.6% Volatiles Materials (Oven for 24hrs)</i> Cement was not able to be tested per ASTM E595 as high levels of volatiles prevented from accurately determining weight loss
	Collectible Volatile Condensable Matter (% CVCM)*		0.130 %	
	Water Vapor Regain (% WVR).		0.021 %	
*Limits for acceptability as aerospace material: 1.00% for Total Mass Loss .10% for Collectible Volatile Condensable Matter				
Shear Strength Test (see figure 2)		Internal test method	pending	pending

This is not a data sheet. This is for information only. Supporting data is on file

Figure 1
Flexural Strength and Displacement Test Setup (page1 of 2)



Flexural Strength and Displacement Test Setup (page 2 of 2)

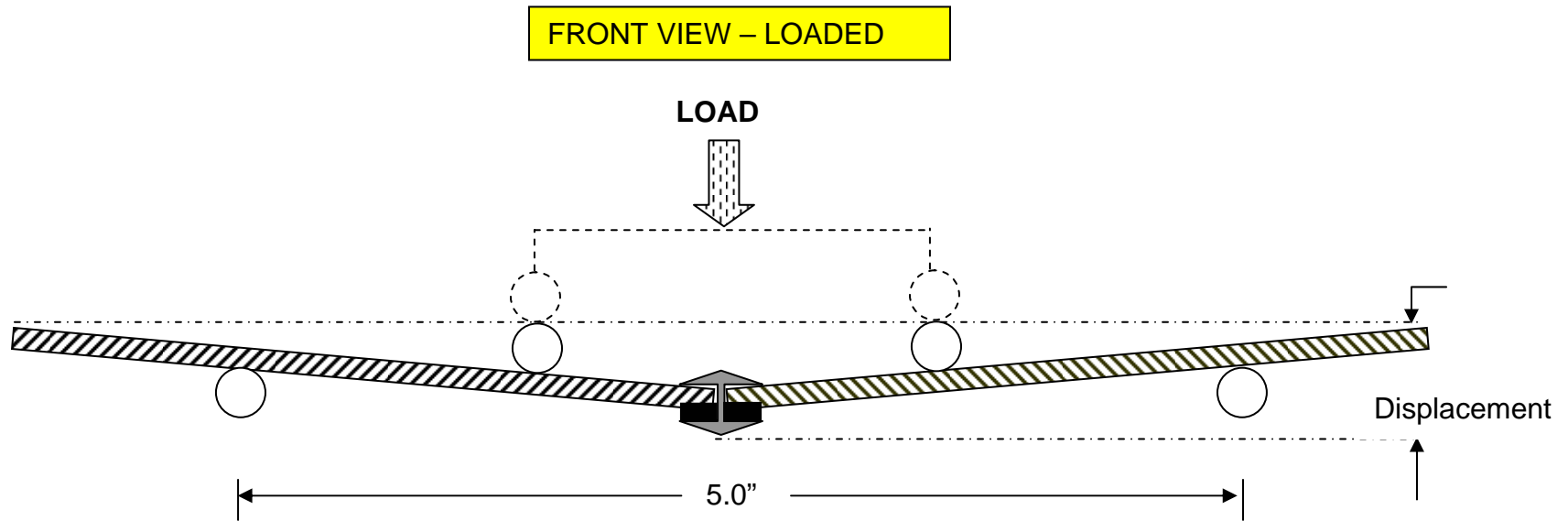


Figure 2
Shear Strength Test Setup

